Road Chatter

Volume 43 Issue 1

Early Ford V-8 Club - Northern Illinois Regional Group #8 P.O. Box 0803 Arlington Heights, IL 60006-0803 www.nirgv8.org

January 2009

UPCOMING NIRG EVENTS

January 8 Board of Directors Meeting, Wheeling Township Service Center, 7:30 pm.

January 10 Installation Dinner. See Page 3 for details.

January 20 Monthly Meeting Wheeling Township Service Center, 8:00 pm.



OTHER EVENTS OF INTEREST

January 11 32nd Annual Illinois Region AACA Auto Parts Swap Meet, Don McCue Chevrolet, St. Charles, IL, 8am-1pm, \$4 donation

January 18 36th Annual Swap Meet, Great Lakes Vintage Chevy Club, Bill Jacobs Chevrolet, Joliet, IL, 8am-1pm, \$4 donation

In this Issue

Page 2 – The New Year's greeting from our returning President, Dan Pudelek.

Page 3 – Details about our annual installation banquet at the Wellington of Arlington Heights. If you have not signed up, call Frank Madrigali today to see if he can get you in.

Page 4 – We had our annual Christmas Brunch December 21 – see the details here.

Page 5 – The year in review: relive all the fun we had at NIRG events in 2008.

Page 7 – Know your NIRG – a tease about upcoming stories about the newsletter. Also, have you paid your dues?

Page 8 – Our tech corner is all about doing cad plating – at home.

Page 10 – As the Wheel Turns – Don Drews decides to start with the basics.

Page 11 – Rearview Mirror – information about club events over the past 35 years – and a flathead flashback.

Page 12 – The V-8 Gals page returns with some New Year traditions and a tasty recipe.

Back Cover – Our Photo of the Month: Some of the folks enjoying the Christmas Brunch at Drury Lane.



Barrett-Jackson Auction

The 2009 Barrett-Jackson auction will be held from January 11 - 18 in Scottsdale, AZ. SPEED Channel will be covering the event again this year. Coverage starts on Tuesday, January 13. Check your TV listings for exact times.

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2009 OFFICERS

President Dan Pudelek

Vice President Frank Madrigali Secretary

> Don Drews Treasurer

Joe Serritella Membership Chairman Ken Bounds

> Health & Welfare Stan Stack

Tour Chairman Ron Blum Newsletter

Ken and Carolyn Bounds Board of Directors

Ron Blum Joe Novak Tom O'Donnell Stan Stack Alan Wall

MEETINGS

8:00 pm on the third Tuesday of the month at the Wheeling Township Service Center, 1616 N. Arlington Heights Road, Arlington Heights, IL

NEWSLETTER

Send submissions to Editor, 1N410 Forest Ave., Glen Ellyn, IL 60137 or e-mail editor@nirgv8.org or call 630-858-9474 Publishing deadline is the 25th of the month.

The Road Chatter is published monthly by NIRG. Other Early Ford V-8 Regional newsletters are welcome to use material from the Road Chatter provided the Road Chatter is credited as the source.

FROM THE DESK OF PRESIDENT

Our get-together at Drury Lane for the Christmas Brunch on the 21st was just wonderful. The weather wasn't on our side - more like Antarctica - but we had a great turnout and I believe all who attended had a good time and a great meal. I know that I didn't go home hungry.

The holidays are behind us for one more year; I hate to see

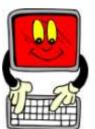
them go but go they must. I hope everyone had a joyful holiday season. Now we have the New Year to look forward to. A clean slate so we can start making plans for all the car shows, tours, and get-togethers with our friends for the upcoming year. I know in 2008 we had a full year of fun things to do and I would like 2009 to be just as much fun if not more so. We need support and input from you, the members, to make it an eventful year. I say this every year and it's true every year; without your help and hard work and ideas the club wouldn't be much fun. I know there are members old and new that would like to do something for the club but may be a little timid about coming forward. This year we have a new Tour Chairman, Ron Blum. Like Joe Novak he is a veteran who has put together many tours and is eager to assist you in any way he can. I would like to see more people get involved and volunteer their thoughts and ideas as to what the club should do this coming year and every year to keep the old cars rolling down the road.

So this winter while the snow is blowing and you're in the garage standing there thinking about what you're going to do next to the old Ford or Mercury, put that gray matter between your ears to work. Think about maybe a tech talk. I know a lot of members that know way more about the old flathead than I ever will and they can tell us about their experiences working on them. How about a drive out in the country with friends to your favorite drive-in for lunch or just some ice cream? Sometimes the simple drives are the best and the easiest to put together for a good time.

With that, I hope to see everyone at the Installation Dinner for the awards presentations and introduction of the new officers and board members.

President, Daniel Pudelek

Have you checked out the club web site recently?



Our webmaster, Ken Bounds, has been working hard to improve the club web site. There have been several changes, including a photo gallery of member cars. If you want your car included or prefer a different picture, provide Ken a picture or e-mail one to webmaster@nirgv8.org. Check it out today!

http://www.nirgv8.org



2009 I nstallation Dinner January 10, 2009

Place: Wellington of Arlington
2121 South Arlington Heights Road
Arlington Heights, IL.
847-439-6610



- Time:
 6:30-7:30 PM
 Open Bar

 7:30-8:30 PM
 Dinner & Cash Bar

 8:30-????
 Program, Awards
- Cost: \$35.00 per person includes dinner, 1 hour open bar and gratuity.

Come and spend a fun evening with your V-8 Club friends.

- Introduction of NIRG Officers for 2009!
- Presentation of Service Awards!
- Many Valuable Door Prizes! Note: additional door prize donations welcome.

RSVP date is January 2nd. If you want to attend, don't delay call Frank Madrigali at 708-344-8063 today.



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2008 Christmas Brunch By Ken Bounds



The weather outside was frightful, but that didn't stop 27 NIRG members and family from attending our annual Christmas brunch, held December 21 at Drury Lane in Oakbrook Terrace. The V-8's were nestled all snug in their garages while visions of sugar-plums - and beef stroganoff, fresh donuts, eggs Benedict, etc., etc. – were not mirages. The bone-chilling temperatures and snowy roads did not deter us from one of the club's favorite activities: eating. The food at the Drury Lane brunch is hard to beat and the tables and varieties of food just go on and on. Even with all the eating we still had time for a very relaxing morning of visiting with old V-8 friends and making some new ones with some of our newest members in attendance.

While some folks took advantage of last-minute shopping at the adja-

cent Oakbrook Center, others went on their way

home or to continue with holiday planning. Those attending were: Dick & Dot Alfini, their daughter Susan with friend Carl and her son Ryan, Ben & Ginny Ashley, Ron & Arlene Blum, Ken & Carolyn Bounds, Don & Elaine Braun, Tom & Judy Buscaglia, Stan Gaynor, John Judge, Joe & Nell Kozmic, Frank & Phyllis Madrigali, Roger Meness, Joey Novak, Dan & Diane Pudelek, and Larry & Jerry Webb. Thank you to all who attended, and especially to President Dan Pudelek for once again making the arrangements.



Don Braun's Table was his Favorite Number



Joe Novak & Roger Meness



Our newest members Ben & Ginny Ashley

What a Year We Had! A Review of NIRG Activities in 2008

With another year behind us, we decided to take a look back at the many fun activities we participated in during 2008. The NIRG Officers and Board of Directors did a great job of making sure that we had activities every month, local tours and overnighters, chances to drive and to show off our faithful Flatheads, and opportunities to get together when the weather didn't permit our V-8's to be on the road. ...and not all of it was "just car stuff"!

January: The year started off on a high note with the installation banquet at Finleys Grill Room in Downers Grove. Forty-one members and guests welcomed the new officers and enjoyed a great meal followed by the program of awards and door prizes. Our own Ron Vaughan provided the entertainment.

February: Twenty-two folks came out in chilly weather for the Eggs 'n' 8's breakfast at Egg Harbor in Geneva. During the month we learned that our Road Chatter had won first place in the V-8 Club newsletter competition.

March: Ron Blum again hosted the always-popular "Day at the Races" at Hawthorne Race Course.



April: Our traditional April treat, the Pizza Meeting, was hosted by Bob & Angie Paladino at John's

Pizza in Addison. One of our best-attended events of the year saw 49 members and guests digging in to the delicious pizza.

May: This was an action-packed month! It started out on May 3 when nineteen NIRG members enjoyed Ladies Night Out at the Pheasant Run Resort in St. Charles for dinner and a play, "I Love You, You're Perfect, Now Change." Our touring season



Oak Park Show

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began on the 10th with 14 V-8's being driven to a display at Oak Park & River Forest High School, hosted by Don Drews. Although an untimely personnel decision at the high school likely dampened the enthusiasm by students, a steady stream of people stopped by to view our display. On May 18th Tom O'Donnell led a spring driving tour of 10 V-8's to the Russell Military Museum and on to the Kenosha Museum. We even worked in a birthday party for Irene Vinyard. Finally, from May 23 - 26, three hearty souls drove our trusty V-8's on a 1,000-mile tour to the Spring Fling in Nebraska. We had a great time, in spite of the tornado.

June: On June 1 Lloyd Duzell hosted a terrific "garage tour" to two great collections in the Northwest suburbs, leading a long line of 33 members and guests in about 15 V-8's, along with several other classic and modern cars. For our monthly meeting on the 17th, Roger Hunz arranged for two representatives from Marvel Mystery Oil to deliver an interesting talk.

July: July's big event was the tour to the 45th Anniversary Grand National Meet in Dearborn. Twenty-seven NIRG members and family took 14 Flathead Fords and Mercurys to the meet and every one brought home a trophy. It was a spectacular week in Dearborn with plenty of interesting activities, tours, seminars, and meetings for everyone, lots to eat, and a great concourse featuring hundreds of fantastic Flathead Ford products.

August: Our best attended event of the year, the annual picnic, was hosted by Lloyd and Gladys Duzell on August 10 at their home. Approximately 100 NIRG members, family, and guests attended and about 45 classic cars, most of them Ford Flatheads, were proudly displayed on the grounds on a warm, sunny day. August 23 -27 saw a small group of us driving three V-8's to the Auburn Motorfest where we were treated to the unofficial opening of the Early Ford V-8 Foundation museum.

September: Ernie Herzog set up a delightful tour of the Ed Schoenthaler collection in Downers Grove on September 20. Nineteen members and guests participated,



bringing along 9 V-8's and other classic and modern cars. From September 26-28, 13 NIRG members participated in the first NIRG Poker Rally in Wisconsin. We had a great weekend driving our V -8's and even made a stop at a Lincoln Zephyr national meet.

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October: On October 12 Ron Blum led a fall color tour to East Troy, WI, where the 16 participants took an electric train ride to Mukwonago.

November: Earl Heintz and Ken Bounds hosted our third annual luncheon to honor our veterans on November 8. The group of 22 members enjoyed lunch at Sam's of Arlington and several went on a tour of the Arlington Heights Historical Museum.

December: The year wrapped up with the annual Christmas Brunch at Drury Lane with 27 members and family in attendance.



Luncheon in East Troy, WI

Goodbye to 2008! The year really had something for everyone. When you get a chance, take a moment to thank your officers and board for the work they do to provide activities for the whole club.





That the NIRG newsletter was not always called the Road Chatter? What was it originally called? When was the newsletter started? How did it become the Road Chatter? When? Who benefitted from the new name? Were other names considered?

Here is just a hint: 2009 is a significant anniversary year for the Road Chatter. In upcoming issues we will give you the answers to all these questions....and more. A few of you "old-timers" already know some or most of this, but we

hope our "newer" members in the last 20 years or so will enjoy learning some of the history of our club.

2009 Dues are past due! Don't miss an issue of the Road Chatter!



If your dues have not been received by the end of January, this will be your last issue of the Road Chatter and your name will be omitted from the 2009 Roster.

If we have not received your dues, there will be a red notice on the back cover of your Road Chatter saying "Last issue if dues are not paid." There will also be another membership renewal form inside your Road Chatter.

If you are unsure whether or not you have paid your dues, contact Ken Bounds at 630-858-9474.

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TECH CORNER



It Worked for Me – Cad Plating By Ken Bounds

Last month I told the story of how our 1950 Crestliner, Old Nettie, was restored. While much of the restoration, like painting, upholstery, and trim is rather straightforward, one particular challenge is to get the plating right on the hundreds of fasteners, brackets, etc., under the hood and on the chassis. Ford used a variety of finishes for these items and in 1950 the most common were cadmium, zinc, and "raven". Cleaning up and re-plating these parts can add significantly to the longevity of the car, finishes off the restoration, and is important in the judging process because the point deductions for incorrect fasteners can add up fast.

The first challenge is determining the correct plating for all those nuts, bolts, screws, and washers. An invaluable source is a Ford Chassis Parts catalog. These massive catalogs list every part on a Ford car, along with part numbers, descriptions, and often illustrations. Fasteners have a suffix after the part number indicating the original finish. For example, S7 indicates cadmium plate, S8 indicates zinc plate, and S indicates "plain". The '49-'52 chassis catalog lists 20 different fastener finishes.

In researching plating, I learned that the sources for having

such small parts re-plated are drying up due to environmental concerns; also, the cost is becoming nearly prohibitive. In addition, for me it would be impractical to remove every fastener on the car and send them in bulk to a plater. Roy Nacewicz Enterprises does provide fasteners for most V-8's, but he does not stock every bolt for the '50 and some I ordered from him just weren't the same as the original bolts on my car. Fortunately, I learned about a way I could plate these parts myself, so I could remove them, refinish them, and re-install them a few at a time. A company named Caswell, Inc. in Lyons, New York, makes a wide variety of plating kits and restoration supplies. I purchased a kit called Copy Cad that allows you duplicate both the cadmium and zinc plate finishes.

Caswell provides nearly everything you need to get started. The plating kit includes two plating "tanks" (buckets), one for a degreasing solution and one for the plating solution. The degreasing solution is mixed with distilled water and heated with a supplied aquarium heater. In the plating tank, you place another heater with a thermostat control, a pump for agitation, two zinc anode plates, and the plating solution mixed with distilled water. I also purchased a 3 amp constant current DC power supply to provide the voltage needed for plating. The positive lead is attached to the anodes and the negative lead is attached to a copper rod across the top of the tank.



The plating tanks in operation

FINISH OF STANDARD PARTS

(BOLTS, SCREWS, NUTS, WASHERS, Etc.)

ama	FINISH	141113	FINISH	
S	Plain	\$15	Oxidized	
\$2	Raven finish	\$16	Lead coated	
\$3	Black Japan	\$18	Case hardened	
\$5	Copper plote	\$19	Bross plate	
\$6	Nickel plute	\$21	Locquer for identification	
\$7	Cadmium plate	\$23	Rostless steel-boad polished	
\$8	Ziec plate	\$24	Hot tin costed	
\$10	Tinned	\$25	Painted	
\$12	Locquer to match trim	\$28	Enamel coating	
\$13	Chrome plated	\$32	Block point or prime	

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TECH CORNER

After removing fasteners from the car, the first step is to clean them up before plating. Cadmium and zinc plating provide a sacrificial or cathodic coating: over time the plating corrodes away, sacrificing itself for the benefit of the underlying steel. After 58 years, the plating on most of the fasteners on Old

Nettie was just gone. Some of the fasteners were rusty, some had been painted over. For lack of better equipment, my main method of cleanup was the wire wheel to remove the bulk of the rust or paint, and any vestiges of the original plating. This was followed by a bath of diluted acid to neutralize any remaining rust. The picture to the right is a "before" picture. This ugly pile of rusted or painted items is just a portion of the fasteners used to hold the grill in place.

Next comes the fun part, a trip to the plating tanks. Each item to be plated is attached to a length of thin

copper or brass wire so it can be hung into the degreasing and plating tanks. Five minutes in the degreasing tank, heated to 150° or so will remove any dirt or oils. After a rinse in distilled water, the part goes into the cad/zinc bath. The wire is wrapped around the copper rod to conduct electricity to the part. The real trick here is experimenting to determine the exact number of amps to use and the time to leave the part in the bath. Too many amps will "burn" the part and turn the cad black. Too few amps will fail to thoroughly plate the part. Too little time will also reduce the thickness of the plating. The rule of thumb is approximately .14 amps per square inch of surface of the part. Even de-

termining the surface area takes a lot of experimenting. I found that plating the parts for about 20 minutes worked best. For small items, you can string several on a wire to reduce the overall time. To get the plating right on large pieces I only did one at a time. The picture in this paragraph is the same pile of grill fasteners after cleanup and cad plating. Please note that the flash picture makes these items look brighter than they actually are. The cad plating leaves the desired dull, gray finish.

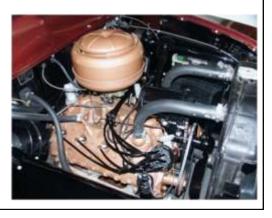
This brings up a point about zinc plating. The brighter zinc finish is achieved by adding a zinc brightener to the plating bath. After several parts are plated, this brightener is eventually consumed and the bath returns to the cad finish. This leads to a juggling act between parts that you intend to have a cad

finish or a zinc finish. Through experimentation, I learned that you can also brighten the finish if it is too dark or gray by lightly buffing with a Dremel wire wheel.

This briefly covers my first plating experience. Although the cleanup of the parts was a lot of work, the plating was fun and rewarding. I also wanted to mention that there are some "cad" paints available from restoration supply sources. I tried paint and was not happy with the results. Not only does the paint not really look like cadmium, but paint will not protect your precious parts as well as plating. The plating worked for me!



After







Before

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"As The Wheel Turns"

(the continuing soap opera of one man's search for a flathead Ford) by Don Drews

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Episode 7: One Piece At A Time

I've been thinking: How can I move my campaign for a nice '36 or '40 coupe forward while I wait for the stock market to recover? Well in the song, Johnny Cash built a whole car one piece at a time.

Well I left Kentucky back in '49 and went to Detroit workin' on a 'sembly line The first year they had me puttin' wheels on Cadillacs Every day I'd watch them beauties roll by, and sometimes I'd hang my head and cry Cuz I always wanted me one that was long and black One day I devised myself a plan that should be the envy of most any man I'd sneak it outta there in a lunchbox in my hand Now gettin' caught meant gettin' fired, but I figured I'd have it all by the time I retired I'd have me a car worth at least 100 grand

I'd get it one piece at a time, and it wouldn't cost me a dime You'll know it's me when I come through your town I'm gonna ride around in style, I'm gonna drive everybody wild Cuz I'll have the only one there is around

Taking a hint from Mr. Cash - and to make some sort of progress toward my goal - I've already got license plates on hand for when the car comes home. And I'm prepared either way. My set of 1940 Illinois plates is very nice: just a few dull spots on what I'm sure was the front plate. They could go right onto the coupe. The 1936 set needs a repaint, but the metal is solid and straight, and the characters are crisp.

I keep my plates on the wall of my shop (next to some '47 and '51 California plates that are part of a different flathead fantasy). They keep me company, they remind me where I'm headed, and they keep the dream alive.

The journey to my coupe continues.

Tune in next month for the next installment of "As The Wheel Turns"...





10 Years Ago This Month - January 1999

The January 9 installation dinner/dance, hosted by Dan & Diane Pudelek, was held at the Terrace restaurant in Lombard. At the January 19 monthly meeting, new member John Ellis offered to host an outing at his place near Pine Lake (by La Porte). Tom O'Donnell presented some ideas for future editions of the NIRG roster.

20 Years Ago This Month - January 1989

Joe & Nancy Novak hosted the January 7 installation banquet at Annie Tiques in Burbank. Over 50 members and guests enjoyed a great dinner and danced to a 5-piece orchestra. Incoming president Lloyd Duzell took over the gavel at the January 10 monthly meeting.

<u> 30 Years Ago This Month – January 1979</u>

The January newsletter contained detailed club policy or "by-laws" as compiled by Bill Simms from 1975 to 1978. All were created by motion, second, and majority vote. A crowd of 78 partygoers had a great time at the annual installation dinner/dance January 20 at Samec's in Lyons. Several nice door prizes were awarded and 29 service award plaques were presented.

35 Years Ago This Month - January 1974

Attendance was down at the January 8 meeting due to several inches of slushy snow, but those in atten-

dance got business done, including current members Don Braun, Chester Lawrence, Marty Duling, Paul Jensen, Ron & Sue Dopke, and Charles Kaiser. On January 14 several members attended a demonstration at Redi-Strip in Addison and were impressed by the operation. Alan Wall, Paul Jensen, and Ron Dopke each left a gas tank for cleaning. (For a price of \$25!!)

Flathead Flashback

To commemorate the 60th anniversary of the 1949 Ford, we show Dan & Diane Pudelek posing beside their 1949 Ford at a Shoebox meet in Hannibal, MO, approximately 1997.



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V-8 Gals is back this month, just in time to celebrate the New Year. Do you believe it is 2009?

Have you ever wondered if what you did or ate on the first day of the New Year would impact the rest of the year? The following are some New Year's Day food traditions from around the world. I might give some of them a try. Perhaps I'll try this Black-Eyed Pea Salad recipe.

- Cabbage is associated with wealth and prosperity. The word "cabbage" is also slang for money. In Germany, eating sauerkraut at New Year's is considered good luck.
- In China, a long noodle represents long life and eating them brings you a long life and good health.
 Don't cut them, though. You need to have those noodles make it into your mouth in one piece if you want good luck. Spring rolls, too, are considered good luck.
- In Italy, lentils are supposed to bring you good luck if eaten at New Year's. In some other parts of that country, eating risotto is considered to bring good fortune.
- In some countries, the circle is considered a symbol of good luck. A circle always comes back to the beginning, so to speak. In Holland, they eat doughnuts to bring good luck.
- In Spain (and other Latin countries), good luck is sure to come when you eat 12 grapes at the stroke of midnight on Dec. 31.
- In addition to black-eyed peas in the South, collard greens will bring money and cornbread will bring wealth. The dish called Hoppin' John is a mix of black-eyed peas and rice, and is said to bring good luck.
- In the Philippines, a large display of food on the table at midnight symbolizes abundance throughout the New Year.

Black-Eyed Pea Salad

2 (15.5 oz) cans black-eyed peas1 large tomato, chopped1 medium red bell pepper, chopped1 medium green bell pepper, chopped

1/2 red onion, diced

stalk celery, chopped
 tablespoon chopped fresh parsley
 tablespoons balsamic vinegar
 tablespoons olive oil
 Salt and pepper to taste

1. In a medium bowl, toss together black-eyed peas, tomato, red bell pepper, green bell pepper, red onion, celery, and parsley.

2. In a small bowl, mix balsamic vinegar and olive oil. Season with salt and pepper. Toss into the vegetables. Cover, and chill in the refrigerator 8 hours, or overnight.

http://Allrecipies.com

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NIRG EVENTS CALENDAR						
January	February	March	April			
8 Board Meeting	12 Board Meeting	12 Board Meeting	9 Board Meeting			
10 Installation Dinner 20 Member Meeting	17 Member Meeting	17 Member Meeting	21 Member Meeting - Pizza Meeting			
May	June	July	August			
14 Board Meeting	11 Board Meeting	9 Board Meeting	13 Board Meeting			
19 Member Meeting	16 Member Meeting	21 Member Meeting	18 Member Meeting			
			28 - September 1 - Central National Meet			
September	October	November	December			
10 Board Meeting	8 Board Meeting	12 Board Meeting	No Meetings			
 Member Meeting 25 - 27 NIRG Poker Run, Lake Geneva, WI 	20 Member Meeting - Officer Nominations	17 Member Meeting - Officer Elections				

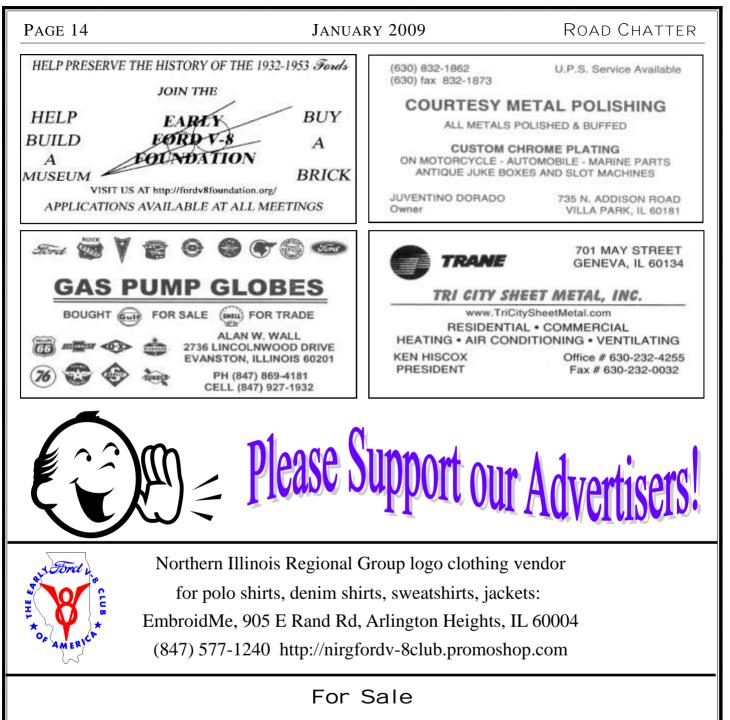


HAPPY BIRTHDAY TO DON DREWS (1/1), GENE HEINTZ (1/3), JACK FRANK (1/4), JOE NOVAK (1/11), GEORGE ZULAS (1/13), RON DOPKE (1/14), GORDON COLDITZ (1/21), BARB POPE (1/21), RON BLUM (1/23), JO ANNE STACK (1/23), EARL HEINTZ (1/28) & LARRY WEBB (1/31)

HAPPY ANNIVERSARY TO RON & ARLENE HAYDEN (1/9), JIMMY & HEATHER GUIDO (1/20) & JOE & MARIE DISPENSA (1/27)

> AND ALL THOSE CELEBRATING BIRTHDAYS AND ANNIVERSARIES THIS MONTH.





Contact Alan Wall 847-869-4181 or 847-927-1932

- 32 Ford Frame cross member, also other years
- 1962 Pontiac Bonneville 2Dr Hardtop /Sport Coupe 389 4bbl, PS, PB, Power Antenna, AC, Power Windows, New Bamboo Paint, Wheel Rings. Asking \$20,000 to \$22,000
- 32 Ford restored rolling chassis V8, transmission, fender brackets, headlight bar, 40 backing plates or 32 backing plates with drums, low serial number vehicle with title \$10,000
- Headlights, 34 engine disassembled, firewall, bumpers, etc;
- Wanted a used 32-48 flathead engine for the restored chassis

When listing items for sale please provide your first and last name so club members can contact you.

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Road Chatter 1N410 Forest Ave Glen Ellyn, IL 60137



Photo of the Month Jerry, Larry, and Dick at the Christmas Brunch